

NUMBER: 23-018-08

GROUP: Body

DATE: May 29, 2008

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SUBJECT:

Leather Wrapped Cluster Bezel Warped or Peeling

OVERVIEW:

This bulletin involves cutting slots for the cluster bezel mounting clips and removing a section of ribbed material in the bezel mount to install a replacement wrapped leather instrument panel cluster bezel.

MODELS:

2007 (WH) Grand Cherokee (International Markets)

SYMPTOM/CONDITION:

The instrument panel bezel leather covering is warped or peeling.

DIAGNOSIS:

If the vehicle exhibits the condition as described in Symptom/Condition above, perform the Repair Procedure.

PARTS REQUIRED:

Qty.	Part No.	Description
AR	1JT60ZJ8AA	Instrument Bezel LHD Dark Kaki
AR	1JT60XDHAA	Instrument Bezel LHD Slate Gray
AR	1JT61ZJ8AA	Instrument Bezel RHD Dark Kaki
AR	1JT61XDHAA	Instrument Bezel RHD Slate Gray

SPECIAL TOOLS/EQUIPMENT REQUIRED:

NPN	File (or equivalent)
NPN	xacto knife
NPN	6 mm Drill

REPAIR PROCEDURE:

1. Remove the instrument panel bezel. Refer to the detailed removal procedures available in DealerCONNECT > TechCONNECT under: Service Info > 23 - BODY - INSTRUMENT PANEL - BEZEL-CLUSTER - REMOVAL.

NOTE: In the procedure below, 1 slot is a different size than the others.

2. Using a 6mm drill and xacto knife, drill and cut the 3 slots in the instrument panel retainer to the dimensions described below. (Fig. 1).
 - a. Cut the **center and inboard** slot to 6.0mm x 20.0mm.
 - b. Cut the **outboard** (closest to the drivers door) slot to 6.0mm x 18.0mm.

Fig. 1 INSTRUMENT PANEL BEZEL RETAINER (RHD shown, LHD similar)

- 1 - DRILL SLOTS -CENTER AND INBOARD 6.0mm X 20.0mm
- 2 - DRILL SLOT -OUTBOARD Closest To The Drivers Door 6.0mm X 18.0mm
- 3 - RIB AREA TO BE REMOVED FROM EACH SIDE
- 4 - REMOVE 10mm FROM TOP OF RIB

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3. Using a file or other appropriate tool, remove 10mm from the top of the rib located on each side of the cluster bezel opening ().
 4. Install replacement instrument panel bezel. Refer to the detailed installation procedures available in DealerCONNECT > TechCONNECT under: Service Info > 23 - Body - Instrument Panel - Bezel-Cluster - Installation.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-11-23-90	Instrument Panel Bezel, replace and Modify Bezel Opening (B)	0.3 Hrs.

FAILURE CODE:

ZZ	Service Action
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